



PRODUCT DATA SHEET

Date: 05/10/2024

Spinnaker
550 Summit Avenue
Troy, Oh 45373
800 543-9452

50# liner ** SP-924G ** 40# liner

Item#: 0048681

Recommended Print Type(s) to Test	----- TRIMLESS PROGRAMS -----			
	Dist. Ctr	Length	Min. Width	Core
Flexo	Troy, Ohio	2.5 K	3"	3"
	Troy, Ohio	5 K	3"	3"

Release Liner: 50# liner	A bleached, calendered liner featuring higher tensile and tear properties than the 40# liner, making it an excellent liner for perforating, fan-folding, and edge-punching.
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Typical Value	
Basis Weight:	53 #/3000 ft ²
Caliper:	3.2 mils
Tensile MD/CD:	48 / 26 #/inch
Tear MD/CD:	45 / 51 grams
Opacity:	74%

Adhesive: SP-924G	This acrylic adhesive is designed to cut cleanly while yielding excellent adhesion to a wide variety of surfaces, SP-924G features excellent initial tack and minimal cold flow; it is an excellent choice for transfer tapes..
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Typical Value	
Coat Weight:	13 #/3300 ft ²
Coat Weight:	19.24 grams/m ²
Caliper:	.6 mils
Adhesion to Stainless Steel, oz. (90° Peel):	29
Loop Tack, oz.:	49
Service Temperature:	-40 to 240 °F
Minimum Application Temperature:	20 °F
Shear (1000g):	102 minutes

Release Liner: **40# liner**

A bleached, calendered liner featuring excellent die cutting and stripping characteristics. Recommended for use in roll-to-roll applications.

	Typical Value
Basis Weight:	41 #/3000 ft ²
Caliper:	2.5 mils
Tensile MD/CD:	34 / 21 #/inch
Tear MD/CD:	34 / 36 grams
Opacity:	69 max%

Total Product Caliper: 6.3 mils

Product Basis Weight Per MMSI: 245.05 #

Shelf Life: 12 month(s) when stored at 72° F, 50% RH

For application recommendations call 877-210-5104

For samples or other questions please call your Sales Representative.

Important Notice

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facestock unless denoted with an asterisk(*).

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